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- (b) The additives may be used, individually or together, in the processing of beet sugar juice and liquor or of cane sugar juice and liquor to control mineral scale.
- (c) The additives are to be used so that the amount of either or both additives does not exceed 4 parts per million (calculated as the acid) by weight of the beet or cane sugar juice or liquor process stream.

[51 FR 5315, Feb. 13, 1986, as amended at 61 FR 386, Jan. 5, 1996; 78 FR 14665, Mar. 7, 2013]

§173.50 Polyvinylpolypyrrolidone.

The food additive polyvinylpolypyrrolidone may be safely used in accordance with the following prescribed conditions:

- (a) The additive is a homopolymer of purified vinylpyrrolidone catalytically produced under conditions producing polymerization and cross-linking such that an insoluble polymer is produced.
- (b) The food additive is so processed that when the finished polymer is refluxed for 3 hours with water, 5 per-

cent acetic acid, and 50 percent alcohol, no more than 50 parts per million of extractables is obtained with each solvent.

(c) It is used or intended for use as a clarifying agent in beverages and vinegar, followed by removal with filtration

§173.55 Polyvinylpyrrolidone.

The food additive polyvinylpyrrolidone may be safely used in accordance with the following prescribed conditions:

- (a) The additive is a polymer of purified vinylpyrrolidone catalytically produced, having an average molecular weight of 40,000 and a maximum unsaturation of 1 percent, calculated as the monomer, except that the polyvinylpyrrolidone used in beer is that having an average molecular weight of 360,000 and a maximum unsaturation of 1 percent, calculated as the monomer.
- (b) The additive is used or intended for use in foods as follows:

Food	Limitations
BeerFlavor concentrates in tablet form	As a clarifying agent, at a residual level not to exceed 10 parts per million. As a tableting adjuvent in an amount not to exceed good manufacturing
Thavor defined matter form	practice.
Nonnutritive sweeteners in concentrated liquid form.	As a stabilizer, bodying agent, and dispersant, in an amount not to exceed good manufacturing practice.
Nonnutritive sweeteners in tablet form	As a tableting adjuvant in an amount not to exceed good manufacturing practice.
Vitamin and mineral concentrates in liquid form	As a stabilizer, bodying agent, and dispersant, in an amount not to exceed good manufacturing practice.
Vitamin and mineral concentrates in tablet form	As a tableting adjuvant in an amount not to exceed good manufacturing practice.
Vinegar	As a clarifying agent, at a residual level not to exceed 40 parts per million.
Wine	As a clarifying agent, at a residual level not to exceed 60 parts per million.

§ 173.60 Dimethylamineepichlorohydrin copolymer.

Dimethylamine-epichlorohydrin copolymer (CAS Reg. No. 25988-97-0) may be safely used in food in accordance with the following prescribed conditions:

(a) The food additive is produced by copolymerization of dimethylamine and epichlorohydrin in which not more than 5 mole-percent of dimethylamine may be replaced by an equimolar amount of ethylenediamine, and in which the mole ratio of total amine to epichlorohydrin is approximately 1:1.

- (b) The additive meets the following specifications:
- (1) The nitrogen content of the copolymer is 9.4 to 10.8 weight percent on a dry basis.
- (2) A 50-percent-by-weight aqueous solution of the copolymer has a minimum viscosity of 175 centipoises at 25 °C as determined by LVT-series Brookfield viscometer using a No. 2 spindle at 60 RPM (or by another equivalent method).
- (3) The additive contains not more than 1,000 parts per million of 1,3-dichloro-2-propanol and not more than 10 parts per million epichlorohydrin. The epichlorohydrin and 1,3-dichloro-2-